

ICOM PIGMENT PASTE

CHARACTERISTICS

ICOM Pigment Paste is formulated with basis of polyester resin with or without monomer.

ICOM Pigment Paste is developed to be mixed easily into the resins, the gel coats and the filled polyester systems.

PROPERTIES OF PIGMENT PASTES WITH MONOMER

Thickness (Jauge of North)	< 20 µm
Solid content (ICON 003)	70 - 80 %

PROPERTIES OF PIGMENT PASTES WITHOUT MONOMER

Thickness (Jauge of North)	< 20 µm
Specific gravity (ICON 012)	1 - 2 g/cm ³

RECOMMENDATIONS BEFORE USE

- Check to homogenize the product before its use.
- The pigment paste can be mixed by hand or mechanically into the resin or the gel coat. A too quickly mix with an agitator at high speed has to be avoided because it can incorporate some air into the product.
- We advise a pigment paste rate from 5 % to 10 % in order to colour the clear gel coats and from 1 % to 5 % to colour the resins.

PACKAGING

The polyester pigment pastes are available in kegs of 5 kg and 25 kg.

CONDITIONS FOR STORAGE

Storage: **ICOM Pigment Paste with monomer** is stable for 3 months from date of production.

ICOM Pigment Paste without monomer is stable for 6 months from date of production. The product must be stored in original closed packaging at a temperature between 15 °C and 25 °C, away from direct sunlight.

It is the responsibility of the customer to assure that the product is used in good conditions overall before the date limitation mentioned on the keg.

The pigment pastes with monomer are subject to the Highly Flammable Liquids Regulations.

06/2016

All information is given based on our knowledge and to the best of our ability, but without any liability. Data is based on laboratory tests at our suppliers' facilities. As the conditions, at which the product is used is outside our control, we advise testing the product before use.