

ICOM PIGMENT PASTE 91999 BLACK MONOMER FREE

CHARACTERISTICS

ICOM Pigment Paste 91999 Black is formulated with basis of polyester resin without monomer.

ICOM Pigment Paste 91999 Black is developed to be mixed easily into the resins, the gel coats and the filled polyester systems.

PROPERTIES

	Brookfield Viscosity (ISO 2555 - 20 °C –poises)	Specific gravity (ICON 012)	Thinness (North jauge)	DIFFERENCE OF COLOURS D65/CIE Lab
OCHER 11062	60+/-20	1.34-1.45	<20µm	dE≤ 1 dl ≤0.5
YELLOW 11066	60+/-20	1.80-1.90	<20µm	dE≤ 1 dl ≤0.5
YELLOW 11300	250+/-60	1.15-1.25	<20µm	dE≤ 1 dl ≤0.5
YELLOW 11511	250+/-60	1.15-1.25	<20µm	dE≤ 1 dl ≤0.5
ORANGE 21100	120+/-40	1.80-1.90	<20µm	dE≤ 1 dl ≤0.5
RED 31019	30+/-10	1.35-1.45	<20µm	dE≤ 1 dl ≤0.5
RED 31100	100+/-30	1.05-1.15	<20µm	dE≤ 1 dl ≤0.5
BORDEAUX 30180	250+/-60	1.05-1.15	<20µm	dE≤ 1 dl ≤0.5
BORDEAUX 30260	350+/-60	1.05-1.15	<20µm	dE≤ 1 dl ≤0.5
PURPLE 40111	120+/-40	1.05-1.15	<20µm	dE≤ 1 dl ≤0.5
WHITE 4789	10+/-5	1.75-1.85	<20µm	dE≤ 1 dl ≤0.5
BLUE 51018	100+/-30	1.35-1.45	<20µm	dE≤ 1 dl ≤0.5
BLUE 51038	120+/-40	1.35-1.45	<20µm	dE≤ 1 dl ≤0.5
BLUE 51160	60+/-20	1.60-1.70	<20µm	dE≤ 1 dl ≤0.5
GREEN 61023	30+/-10	1.35-1.45	<20µm	dE≤ 1 dl ≤0.5
GREEN 61028	100+/-50	1.15-1.25	<20µm	dE≤ 1 dl ≤0.5
BLACK 91061	60+/-20	1.60-1.70	<20µm	dE≤ 1 dl ≤0.5
BLACK 91999	45+/-30	1.05-1.15	<20µm	dE≤ 1 dl ≤0.5

RECOMMENDATIONS BEFORE USE

Check to homogenize the product before its use.

The pigment paste can be mixed by hand or mechanically into the resin or the gel coat. A too quickly mix with an agitator at high speed has to be avoided because it can incorporate some air into the product.

We advise a pigment paste rate from 5 % to 10 % in order to colour the clear gel coats and from 1 % to 5 % to colour the resins.

PACKAGING

ICOM Pigment Paste 91999 Black is available in kegs of 5 kg and 25 kg.

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STOCKAGE CONDITIONS

Storage: **ICOM Pigment Paste 91999 Black** is stable for 6 months from date of production. The product must be stored in original closed packaging at a temperature between 15 °C and 25 °C, away from direct sunlight.

It is the responsibility of the customer to assure that the product is used in good conditions overall before the date limitation mentioned on the keg.

The pigment pastes are subject to the Highly Flammable Liquids Regulations.

6/2016

All information is given, based upon our best knowledge, but without liability to us. Data has been obtained by laboratory experiments made by our supplier. Since the conditions under which the product is consumed are outside of our control, the product should be tested before use.